

# InnoMedia ESBC SIP Trunking Configuration Guide for Allworx 6x SIP PBX

The purpose of this application note is to describe the steps needed to configure the Allworx 6x SIP PBX for proper operation in a SIP Trunking Application with the InnoMedia ESBC.

#### **Related Documents**

Name of Document	Location
ESBC Administrator's Guide	http://www.innomedia.com/support_manuals.shtml
Allworx	http://www.allworx.com/phone_systems/6x.aspx

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# **Table of Contents**

1.	. INTRODUCTION	3
	DELIVERING BUSINESS VOICE SERVICES TO ENTERPRISES	2
	GETTING STARTED	
_		
2.	INTEROPERABILITY COMPLIANCE TESTING	4
	FEATURES SUPPORTED	4
	NOT SUPPORTED FEATURES AND LIMITATIONS	
	EQUIPMENT AND SOFTWARE VALIDATED OF THIS APPLICATION NOTE.	
	LAB Configuration Example	5
3.	ALLWORX 6X CONFIGURATIONS	ε
	Direct Inward Dialing Blocks –	7
	Direct Inward Dial Routing Plans –	
	SIP Trunk Setting	
	SIP Proxy	10
	CONFIGURING OUTBOUND ROUTING	12
	Add Users & Extensions	
	FXS/Analog Handset and SIP Handsets	
	FXS Handset	
	SIP Handset	
	ALLWORX 6X CONFIGURATION FILE	19
4.	. ESBC CONFIGURATIONS	21
	CONFIGURING SIP TRUNK INFORMATION	21
	Adding and Configuring SIP Trunk and Account(s) on ESBC	21
	Marks of different SIP UA types	22
	Configuring Registration Agent	
	Configuring Default Route	
	Configuring SIP Account(s) to ESBC using Static Mode	
	CONFIGURING CALL TRANSFER/FORWARD METHODS ON ESBC INTERFACING WITH SERVICE PROVIDER'S CORE NETWORK	
	Call Transfer	
	Call Forward	
	CONFIGURING CALLER ID DISPLAY FOR OUTBOUND CALLS	
5.	APPENDIX	26
	TROUBLE SHOOTING WITH CALL TRANSFER/CALL FORWARD FAILURE FROM SIP-PBX—SIP PBX ADDING INVALID DOMAIN IN REFER-TO	-
	HEADER  ESBC Resolving the Network Contact Information of REFER-To Header	
	TROUBLE SHOOTING WITH CALL TRANSFER/CALL FORWARD FAILURE FROM SIP-PBX—SIP PBX SENDING LOCAL CALL-ID IN SIP REFER	20
	MESSAGES	27

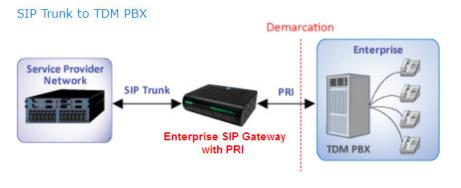


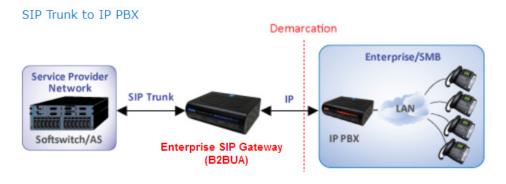
#### 1. Introduction

This application note provides configuration steps for Service Providers to deliver SIP Trunking Services to enterprise customers deploying <u>Allworx 6x</u> SIP PBXs using InnoMedia's Enterprise SIP Gateway (ESG) ESBC9x80-4B. The ESBC is owned and managed by the service provider, and performs necessary SIP normalization, NAT and firewall traversal, security operations, performance reporting, and remote diagnosis.

#### **Delivering Business Voice Services to Enterprises**

Figure 1 illustrates how business voice services can be delivered to enterprise customers having legacy TDM PBXs, IPPBXs, or through hosted voice services.





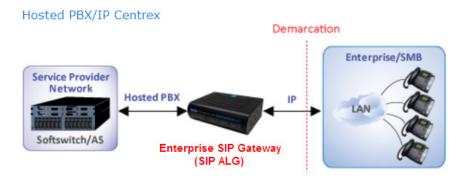


Figure 1. Reference Network Architecture



#### **Getting Started**

The following pieces of information are required.

- SIP Proxy server IP address or FQDN (and/or SIP Domain information)
- SIP Trunk service user account(s), inward dialing (DID) numbers, and/or a main pilot number.
- SIP authentication credential with the service provider network.

## 2. Interoperability Compliance Testing

The SIP Trunking ESG – PBX interoperability lab setup is shown in Figure 2 where an Allworx 6x is connected to an ESBC which in turn is registered to a softswitch/SIP Server. To verify ESBC - PBX interoperability, the following features and functionality were exercised during the interoperability compliance tests.

#### **Features Supported**

- Inbound calls to Allworx IP phones, and FAX machines connected to Allworx 6x FXS ports.
- Outbound calls from Allworx IP Phones and Fax machines connected to Allworx 6x FXS ports.
- Various Call features:
  - Direct Inward Dialing
  - Blind and Consulted Call Transfer
  - Call Forwarding
  - Caller ID/Caller Name presentation and Caller ID restriction
  - Three way conference call
  - User features such as hold, resume
- DTMF transmission using in-band and RFC2833 tones
- Codec: G.711 mu-law
- FAX: G.711 pass-through

#### **Not Supported Features and Limitations**

- T.38 FAX relay
- GIN Registration

#### **Equipment and Software Validated of this Application Note**

The lab network for the SIP Trunk reference configuration is illustrated below.

The lab network consists of the following components:

#### **ESBC**

Model : InnoMedia ESBC 9380-4B

Firmware Version : esbc-9x-2-0-12-36

PBX

Model : Allworx 6x
Firmware version : V7.3.9.5

**PBX LAN Phone** 

Model : Allworx 9212Phones on the local LAN



Firmware version : 2.4.3.4 DSP 2026

**WAN Phone** 

Model : InnoMedia 6308-SL2

Firmware version

Model : InnoMedia 7308-SLY65P

Firmware

**SIP Server** 

**Broadsoft Broadworks** 

Version : R18

### **LAB Configuration Example**

#### Table 1 – IP Address

Component	IOT LAB Value	Your Value
InnoMedia ESBC		
LAN IP Address	172.16.251.1	
LAN Subnet Mask	255.255.0.0	
WAN IP Address	DHCP	
Allworx 6		
WAN IP Address	172.16.251.5	
Voice VLAN IP Address	192.168.2.1	
Data VLAN IP Address		

DID Account Number	Account Attribute	Extension
2418884820	Pilot Number	4820
2418884826	DID	4826
2418884827	DID	4827



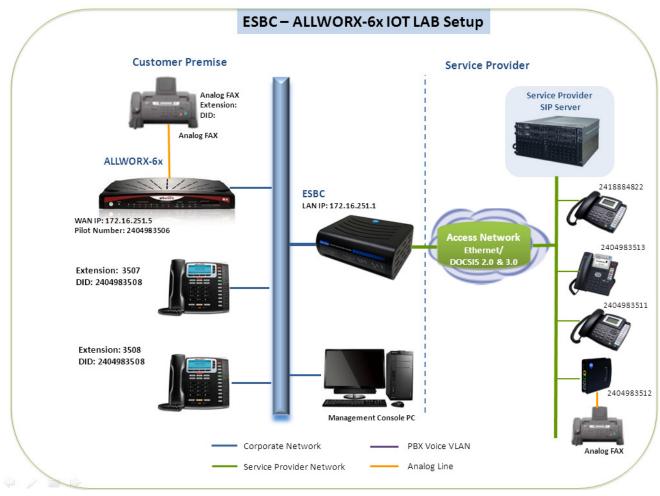


Figure 2. SIP Trunk LAB Reference Network

The lab network consists of the following components:

- Device Under IOT Test:
  - o PBX: Allworx 6x PBX
  - Enterprise SIP Gateway: InnoMedia ESBC9380-4B
- Two Allworx 9212 phones on the local LAN registered to the Allworx 6x and one fax machine connected to an FXS port of Allworx 6x.
- Broadsoft Broadworks R18 as Service Provider Core Network Softswitch
- Three IP Phones and an ATA registered to Broadworks R18. A fax machine is connected to the ATA for fax testing.
- DHCP Server and SIP trunk termination.

# 3. Allworx 6x Configurations

The instructions provided in this section are intended to help Field Install Technicians configure the Allworx 6x to connect to the InnoMedia ESBC9X80-4B. It is not intended for advanced functionality setups. It is further assumed that the Field Install Technicians already have knowledge of the Allworx 6x.



#### **Direct Inward Dialing Blocks -**

- 1. Enter your Starting Phone Number in your Dialing Block
- 2. Enter Total number of Phone Numbers in the DID Block
- 3. Choose the DID Routing Plan to use for this Block of numbers, or if none, then "make new Routing Plan
- 4. Click Update for changes to take effect and a new Routing Plan to be created.

#### <u>Home</u> > <u>Phone System</u> > <u>Outside Lines</u> > New DID Block

DID Block	
Starting Phone Number	(include Area Code and Exchange)
Total number of phone numbers in the DID Block	
DID Routing Plan	make new Routing Plan 💌
Add Cancel	,

Figure 3

#### **Direct Inward Dial Routing Plans -**

- 1. Navigate to Home > Phone System > Outside lines > DID Routing Plan
- 2. Add/Modify the Routing Plan Information to send numbers not mapped to an Extension to be sent to the Operator/ or desired extension of your choice

Home > Phone System > Outside Lines > DID Routing Plan

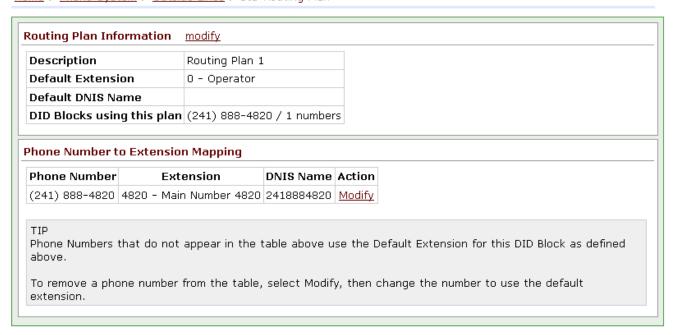


Figure 4



3. To send a DID to a specific Extension, click "add number to table" in the Phone Number to Extension Mapping box. If all DID's have been assigned an extension, you will no longer have the option to click on "add number to table"

Home > Phone System > Outside Lines > Modify DID Routing Plan

Add Phone Number	(s) to Extension Mapping
Phone Number(s)	Select phone number(s) 💌
Extension	Select an extension
DNIS Name	(up to 47 characters: letters digits . , \ _ ' -)
Update Cancel	)

Figure 5

- 4. Select phone number
- 5. Select the extension you want the phone number to be sent to.
- 6. Enter the Number or Name you want to associate to this number.

## **SIP Trunk Setting**



Figure 6

- 1. Navigate to Phone System > Outside Lines > SIP Gateway
- 2. Click "add new SIP Gateway"
- 3. Enter something for the Description
- 4. Enter a value for the "Number of Line Appearances" If you have a total of 5 SIP lines, then you should not enter a number higher than 5.



Home > Phone System > Outside Lines > New SIP Gateway

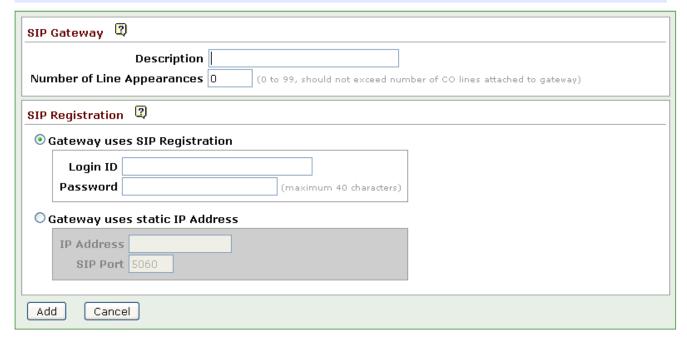


Figure 7

- 5. Choose "Gateway uses static IP Address", and then enter the IP Address of the ESBC LAN port
- 6. Click "Add" to create the new Gateway
- 7. Now Modify the gateway

Home > Phone System > Outside Lines > Modify SIP Gateway

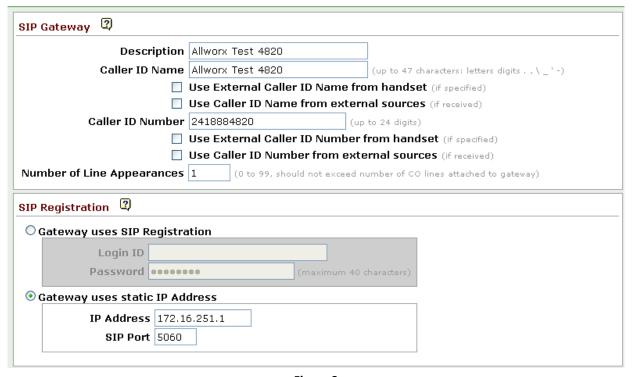


Figure 8



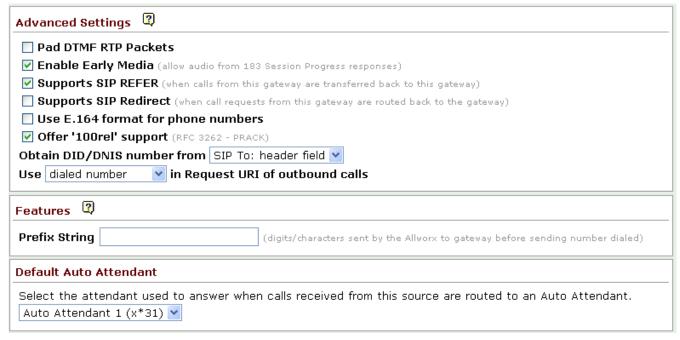


Figure 9



Figure 10

- 8. Enter your Desired Caller ID Name something like your company name for example.
- 9. Enter your Caller ID Number MAIN Pilot Number.
- 10. Ensure "Gateway uses Static IP Address" is clicked and the correct IP is entered
- 11. Setup the Call Route Choose "Routed using DID Block(s)" choose the Routing plan(s) you want it to use.

#### **SIP Proxy**

- 1. For each DID, you will need to create a SIP Proxy
- 2. Navigate to Phone System > Outside Lines > SIP Proxies





Figure 11. Allworx 6X SIP Trunk Settings

3. Click "add new SIP Proxy" to add a new proxy for each DID number

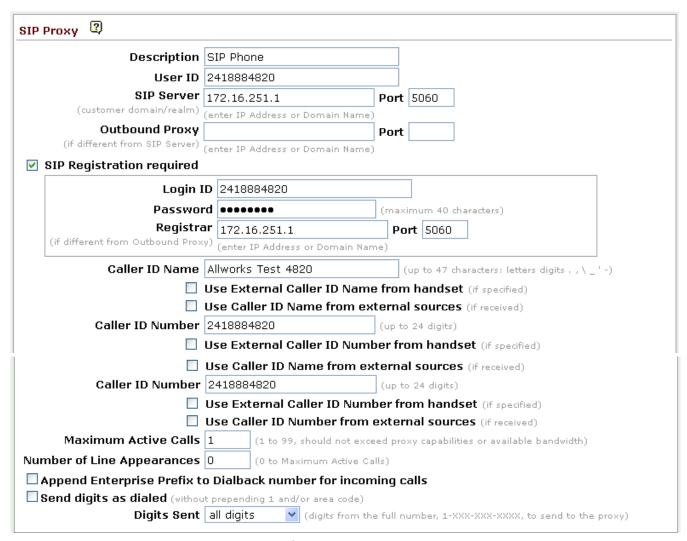


Figure 12



Default Auto Attendant
Select the attendant used to answer when calls received from this source are routed to an Auto Attendant.  Auto Attendant 1 (x*31)
Advanced Settings 2
☐ Pad DTMF RTP Packets
▼ Enable Early Media (allow audio from 183 Session Progress responses)
Supports Symmetric Response Routing (RFC 3581 - include "rport" in requests)
Use SIP Diversion for deflected calls (draft-levy-sip-diverison-08.txt)
Supports SIP REFER (when calls from this proxy are transferred back to this proxy)
Supports SIP Redirect (when call requests from this proxy are routed back to the proxy)
Use E.164 format for phone numbers
✓ Offer '100rel' support (RFC 3262 - PRACK)
Obtain DID/DNIS number from SIP To: header field 💌
Use dialed number in Request URI of outbound calls
Features 🖫
Prefix String (digits/characters sent by the Allworx to proxy before sending number dialed)
Call Route 2
Proxy is an "Enterprise Server" (calls received from this proxy follow the server's internal dial plan)
Calls received from this SIP Proxy go to:
O Extension choose an extension
O Auto Attendant
Voicemail for user FXS Port 7 (FXS)
ORouted using DID Block(s):
check all uncheck all
_ (241) 888-4820 / 1 Numbers / Routing Plan 1
_ (241) 888-4826 / 3 Numbers / Routing Plan 2

Figure 13

- 4. Enter a Description for this SIP Proxy
- 5. Enter the UserID the Phone Number in most cases
- 6. Enter the SIP Server IP address of the ESBC LAN port
- 7. Check "SIP Registration required" if not using Static Registration on the ESBC PBX Profile Settings.
- 8. If using SIP Registration, complete the Login ID (ESBC User ID), password (ESBC User Password), and Registrar (ESBC Lan IP) fields.
- 9. Enter a Caller ID Name and Caller ID Number
- 10. Enter the desired Call Route Route using DID Block(s) or the specific Extension

#### **Configuring Outbound Routing**

- 1. Ensure you are using North American Numbering Plan Administration (NANPA)
- 2. Modify the External Dialing rules for dialing out from your Area Code so the correct Service Group is used, correct dialing string is passed on.



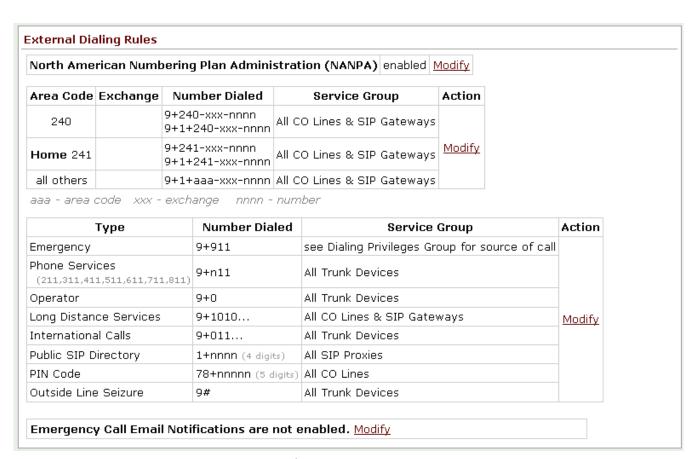


Figure 14

3. Enter your Home Area Code and choose the service group to dial out from.



Home > Phone System > Dial Plan > Modify Dialing Rules

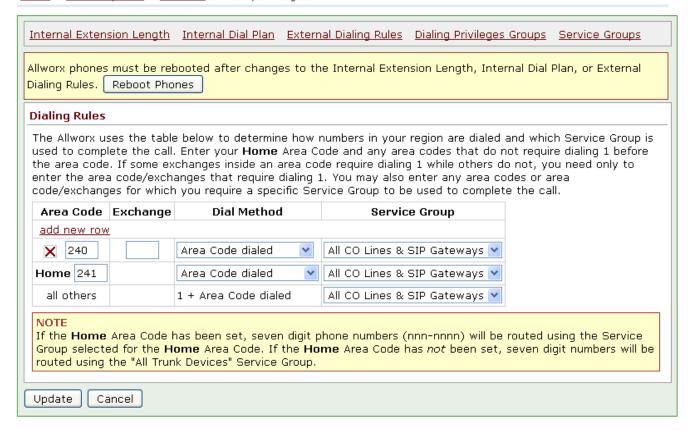


Figure 15

4. Ensure you have an Internal Dial Plan with an External Call Access number, normally this is a 9 + External Number. If not modify the Internal Dial Plan so you have one.



Plan	
4xxx 5xxx	User and System Extensions
0	Operator
9 + external number	External Call access (follows External Dialing Rules below)
1 + enterprise number	Enterprise calling
2nnn	Internal station access (reserved for system)
350-399 34nnn	Speed dial numbers
6 + user extension	Message Center
700 call park 701–709 call retrieve 7xxxx call pickup 78 + pin code	Call Functions (park/pickup/audit pin code)
8 + user extension	Leave a voicemail for extension
*03 door relay *08 conference center *2n do not disturb *3n auto attendants *4nn call queues *950-*999 call retrieve *5xxxx call forwarding *6n paging	PBX Functions

Figure 16. Allworx 6X SIP Trunk Line Dialing Rule Settings



#### **Add Users & Extensions**

1. Navigate to Home > Business > Users

<u>Home</u> > <u>Business</u> > Users

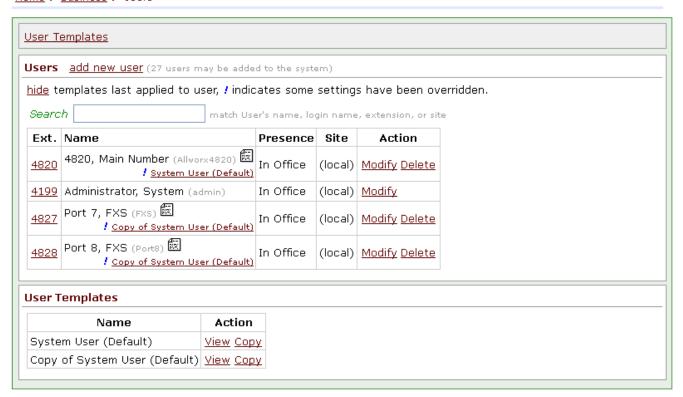


Figure 17 Add Users and Extensions to Allworx

2. Click "add new user"



Home > Business > Users > Add New User

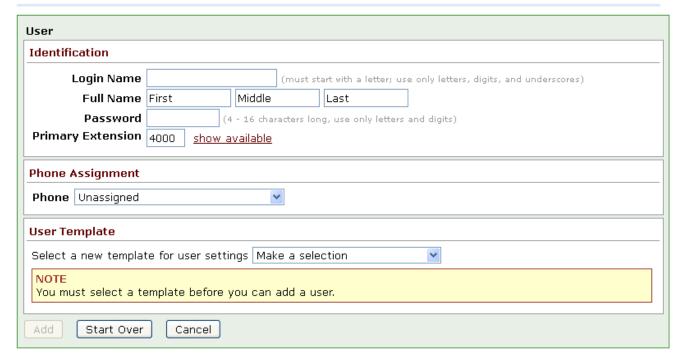


Figure 18

- 3. Enter Login Name
- 4. Enter First and Last name
- 5. enter a minimum 4 character password
- 6. Enter a Primary Extension I would use the last 4 digits of the DID number if possible, so it is easy to follow.
- 7. If you have plugged in a SIP Phone, and it has been recognized, you can assign it to this user, choose from the pull down menu.
- 8. Choose a User Template, the default user should be fine.
- 9. Click "add" at bottom of screen. Note that when you choose the Template, you will get more options, and Defaults should be fine, unless you want to make changes.

#### **FXS/Analog Handset and SIP Handsets**

#### **FXS Handset**

1. Navigate to Home > Phone System > Handsets

Home > Phone System > Handsets





#### Figure 19

1. Click on "New Analog Handset"

Home > Phone System > Handsets > Add Analog Handset

Owner		
Owner	{none}	If an Owner other than 'admin' is selected the
Extension	(optional, see TIP)	handset will automatically be added to the owner's <i>In Office</i> call route.
aller ID Number	user owner's extension	
Caller ID Name		If an Extension is selected, the extension will
Description		be created with a call route to ring this handset. This is typically used in the case of a conference room or lab phone that does not require an owner.

Figure 20

- 2. Choose an Owner from the pull down menu from one of the users you created earlier.
- 3. Choose a Caller ID Number from the pull down menu for the same owner. This should populate the Caller ID Name and Description as well.
- 4. Click "Add" to assign this information to your FXS port

#### **SIP Handset**

1. Navigate to Home > Phone System > Handsets



Figure 21

2. Click "add new SIP handset"



<u>Home</u> > <u>Phone System</u> > <u>Handsets</u> > Add SIP Handset

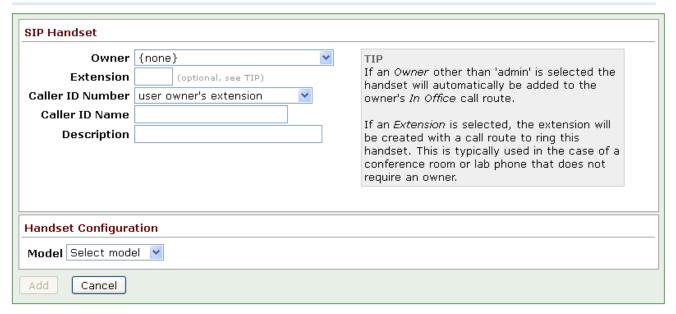


Figure 22

- 3. Choose the Owner from the Owner's pull down list
- 4. Choose Caller ID Number from the pull down list of the Owner you choose. \_This will cause the Caller ID Name and Description to be filled in.
- 5. Choose the Model of your SIP Phone. When you choose the model, it will cause 3 additional items to be filled out



Figure 23

- 6. Enter a Login ID for this phone
- 7. Enter a Password for the phone
- 8. Enter the MAC Address of this phone.
- 9. Click "Add" to add this handset.

#### **Allworx 6X Configuration File**

Export creates an external copy of a configuration backup such that it can be imported later into this or another Allworx 6X device.



#### Home > Maintenance > Import / Export

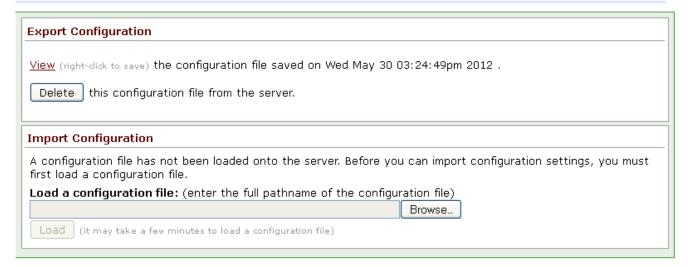


Figure 24



## 4. ESBC Configurations

Please refer to ESBC Administrative Guide for detailed information. http://www.innomedia.com/support manuals.shtml

#### **Configuring SIP Trunk Information**

- 1. Navigate to Telephony > SIP TRUNKS > Trunk Settings
- 2. Enter the SIP Service information provided by your service provider.

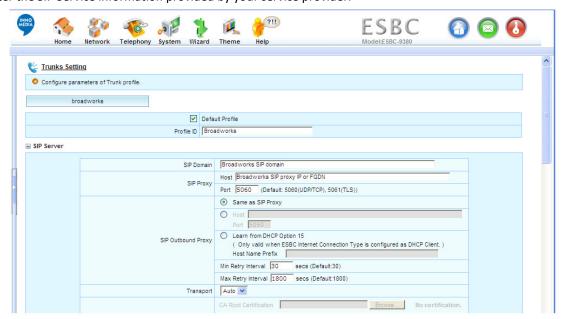


Figure 25 ESBC SIP Trunk - Trunk Settings

#### Adding and Configuring SIP Trunk and Account(s) on ESBC

ESBC supports two operational modes to access SIP Trunk telephony service provided by service provider:

- Registration mode
- Static mode

#### Configuring SIP Account(s) to ESBC with Registration Mode

- 1. Navigate to Telephony > SIP ACCOUNTS > SIP UA Setting
- 2. Click Batch Config button to add/modify/delete accounts in bulk mode
- 3. Click Add tag to add SIP account(s) to ESBC

It is possible to provision ESBC with only one pilot number (or main public identity). In such case, default route should be configured as well. ESBC connects to service provider network through either implicit registration mode or static operational mode. Default route does not work for individual DID registration mode.



#### Marks of different SIP UA types

Main Public Identity

Default Route

Only one pilot number is provisioned on the ESBC with implicit registration operation in the IOT example. The pilot number is also configured as the default route on the ESBC.



Figure 26 ESBC SIP Account Settings

#### **Configuring Registration Agent**

- 1. Click **Registration Agent** tab, as shown in Figure 27.
- 2. Add a Registration Agent (RA) by giving its name and associate a trunk line to this RA.

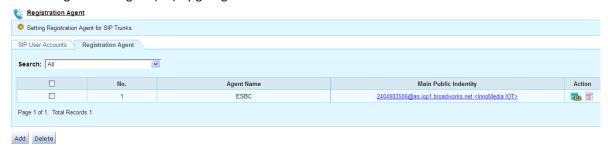


Figure 27 Configuring Registration Agent

#### **Configuring Default Route**

Enable Default Route can be configured by either selecting default when creating new UA accounts as in Figure 28, or by editing an existing UA account as in Figure 29. Error! Reference source not found.

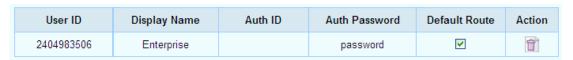


Figure 28 Configuring Default Route-1



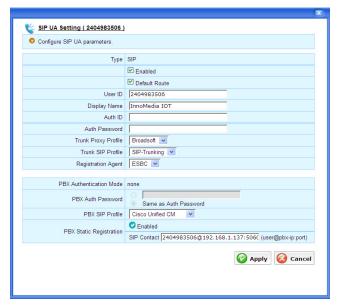


Figure 29 Configuring Default Route-2

#### Configuring SIP Account(s) to ESBC using Static Mode

By default, the ESBC Trunk SIP Profile is configured with registration mode to access service provider network. When it is required to be configured as static mode, follow the steps.

- 1. Navigate to Telephony > SIP TRUNKS > Trunk SIP Profile
- 2. Add a new Trunk SIP Profile.
- 3. Check the box of Static Registration.

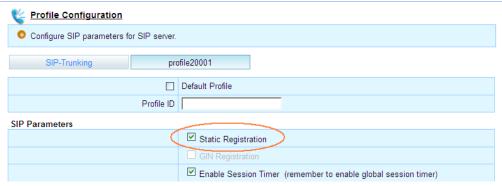


Figure 30 Configuring static operation mode

#### Configuring Call Transfer/Forward Methods on ESBC Interfacing with Service Provider's Core Network

#### **Call Transfer**

Different service providers may expect different Call Transfer/Forward methods when interfacing with their core networks. The ESBC supports two methods to interface with core network. (1) SIP REFER & (2) re-INVITE, the default configuration.

1. Navigate to Telephony > SIP TRUNKS > Trunk SIP Profile.



- 2. Choose the Target **Profile ID** (or create a new Profile), and configure this profile by clicking **Action>.** Scroll down and configure this Feature item: **Process Call Transfer and Call Forward Locally**.
  - REFER method: Uncheck
     Re-INVITE method: Check

#### **Call Forward**

Configuration for Call Forward is coupled with Call Transfer on ESBC. The configuration is the same as Call Transfer, as shown in Figure 31.

- When REFER is selected for Call Transfer, then the '302 moved temporarily' SIP method is used for Call Forwarding.
- When **re-INVITE** is selected for Call Transfer, then **re-INVITE** is used for Call Forwarding.

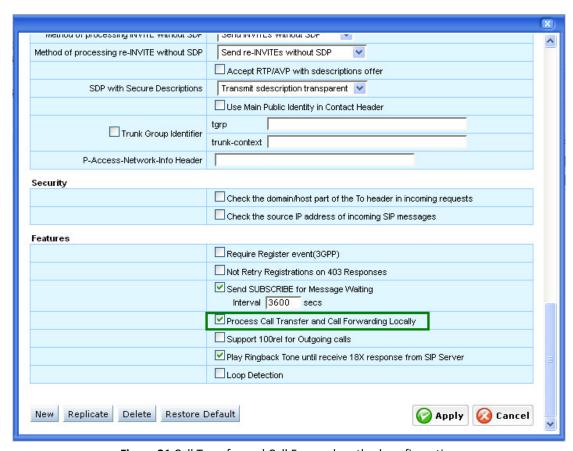


Figure 31 Call Transfer and Call Forward method configuration

#### **Configuring Caller ID Display for Outbound Calls**

ESBC provides the flexibility of configuring Caller ID display for outbound calls, by defining the "From" header of SIP messages.

The steps and options are as follows.

- 1. Navigate to Telephony>SIP TRUNKS>Trunk SIP Profile
- 2. Choose the target **Profile ID**, and click the **<Action>** button to configure this setting, as displayed in Figure 32**Error! Reference source not found.** 
  - Display "Main Public Identity": pilot number (and/or default route)



- Display "Alternate Identity": individual DID numbers configured on ESBC
- Display "the Original Caller": the caller IDs of PBX users. ESBC would take the "FROM" header as it is sent from PBX.

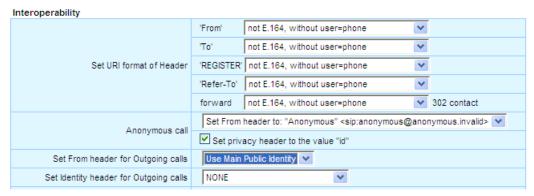


Figure 32. Configuring Caller IDs for Outbound Calls



# 5. Appendix

# Trouble Shooting with Call Transfer/Call Forward Failure from SIP-PBX—SIP PBX Adding Invalid Domain in REFER-To Header

Some SIP-PBX's may adopt non-standard methods of handling call transfer/call forward requests which cause transfer (or forward) failure when the transferee UA is external to the ESBC.

When performing Call Transfer using the SIP REFER method, the REFER method indicates that the recipient (identified by the Request-URI) should contact a third party using the contact information provided in the request. However, some SIP-PBX while handling calls originating from other networks may have an invalid domain name in the REFER-To header and hence making the call may be routed to an unexpected destination.

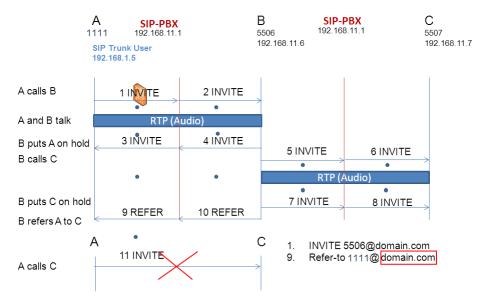


Figure 33 SIP-PBX sends local IP in contact information in REFER messages

#### **ESBC Resolving the Network Contact Information of REFER-To Header**

ESBC ensures the original caller receives a REFER request containing a Refer-To URI that is reachable. ESBC has PBX profile settings for SIP-PBX.

- 1. Navigate to Telephony > SIP-PBX and FXS > PBX SIP Profile
- 2. Choose the target SIP-PBX profile (or create a new profile),
- 3. Check the item "Ignore Domain in Refer-To" header.



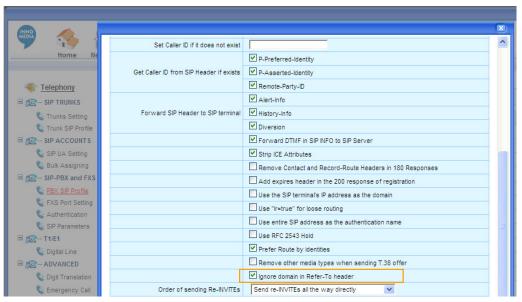


Figure 34. Ignore domain in Refer-To header to solve the unexpected network contact information

Trouble Shooting with Call Transfer/Call Forward Failure from SIP-PBX—SIP PBX Sending Local Call-ID in SIP REFER Messages

Some SIP-PBX's may handle Call Transfer in an unexpected way: The REFER message sent from the SIP-PBX carries a locally generated Call-ID, i.e., Call-ID: Y instead of conforming to Call-ID: X1 as in the first call, as illustrated in Figure **35Error! Reference source not found.** Hence, it cause a failure to associate this Call-ID:Y to any of previously established call. In this case, ESBC handles this local "REFER" (transfer) with a new INVITE message to caller. **Please refer to Figure 31, this feature "Process Call Transfer and Forwarding Locally" should be checked.** 

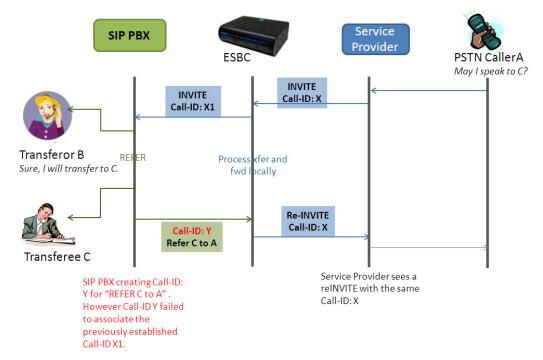


Figure 35 The SIP PBX Transfer Problem with REFER Message